



Task

Synthetic concrete additives production efficiency increase

Action

Production line model construction in



Production system workload analysis



Result

Possible increase in performance by:



25%

by the forklift response time improvement (a critical resource with workload less than 30%)



Benefits



Bottleneck identification



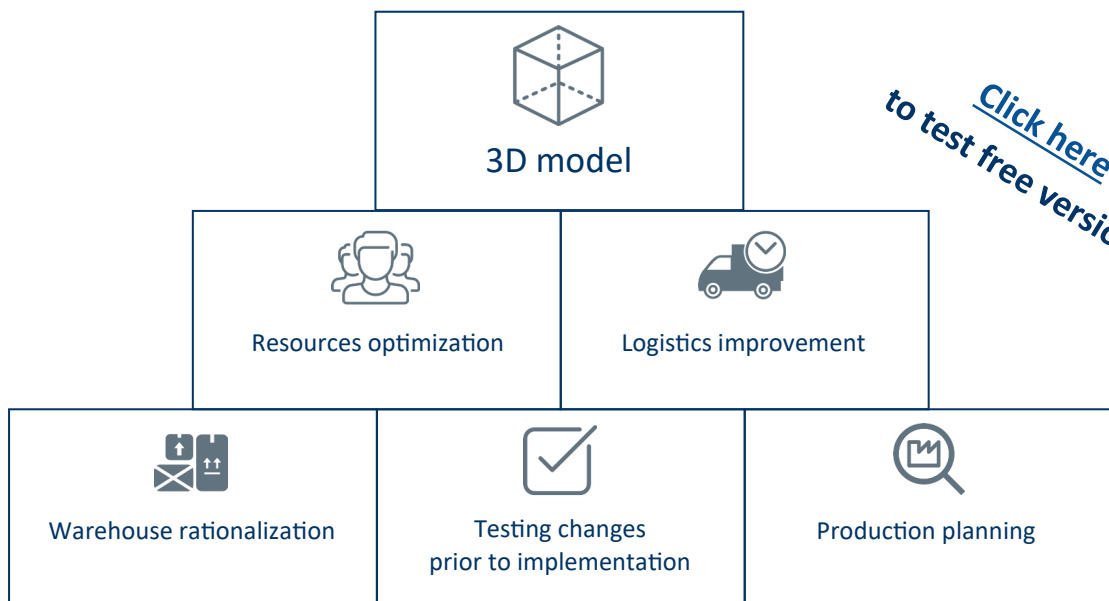
Easier Kaizen analysis



Communication improvement

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